

公制细螺纹

规格	标准径	2级牙钻孔径	
		最大	最小
M1.0×0.2	0.80	0.821	0.783
M1.1×0.2	0.90	0.921	0.883
M1.2×0.2	1.00	1.021	0.983
M1.4×0.2	1.20	1.221	0.183
M1.6×0.2	1.40	1.421	1.383
M1.7×0.2	1.45	1.500	1.460
M1.8×0.2	1.60	1.621	1.583
M2.0×0.25	1.75	1.785	1.729
M2.2×0.25	1.95	1.985	1.929
M2.3×0.25	2.05	2.061	2.001
M2.5×0.35	2.20	2.221	2.121
M2.6×0.35	2.20	2.246	2.186
M3.0×0.35	2.70	2.721	2.621
M3.5×0.35	3.20	3.221	3.121
M4.0×0.5	3.50	3.599	3.459
M4.5×0.5	4.00	4.099	3.959
M5×0.5	4.50	4.599	4.459
M5.5×0.5	5.00	5.099	4.959
M6.0×0.75	5.30	5.378	5.188
M6.0×0.5	5.50	5.550	5.400
M7.0×0.75	6.30	6.378	61.88
M7.0×0.5	6.50	6.550	64.00
M8.0×1.0	7.00	7.153	6.917
M8.0×0.75	7.30	7.378	7.188
M8×0.5	7.50	7.520	7.400
M9×1.0	8.00	8.153	7.917
M9×0.75	8.30	8.378	8.188
M10×1.25	8.80	8.912	8.647
M10×1.0	9.00	9.153	8.917
M10×0.75	9.30	9.378	9.188
M10×0.5	9.50	9.520	9.400
M11×1.0	10.00	10.153	9.917
M11×0.75	10.30	10.378	10.188
M11×1.5	10.50	10.676	10.376
M12×1.25	10.80	10.912	10.647

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规格	标准径	2级牙钻孔径	
		最大	最小
M12×1.0	11.00	11.153	10.917
M12×0.5	11.50	11.520	11.4
M14×1.5	12.50	12.676	12.376
M14×1.0	13.00	13.153	12.917
M15×1.5	13.50	13.676	13.376
M15×1.0	14.00	14.153	13.917
M16×1.5	14.50	14.676	14.376
M16×1.0	15.00	15.153	14.917
M17×1.5	15.50	15.676	15.376
M17×1.0	16.00	16.153	15.917
M18×2.0	16.00	16.210	15.835
M18×1.5	16.50	16.670	16.376
M18×1.0	17.00	17.153	16.917
M20×2.0	18.00	18.210	17.835
M20×1.5	18.50	18.676	18.376
M20×1.0	19.00	19.153	18.917
M20×2.0	20.00	20.210	19.835
M22×1.5	20.50	20.676	20.376
M22×1.0	21.00	21.153	20.917
M24×2.0	22.00	22.210	21.835
M24×1.5	22.50	22.676	22.376
M24×1.0	23.00	23.153	22.917
M25×2.0	23.00	23.210	22.835
M25×1.5	23.50	23.676	23.376
M25×1.0	24.00	24.153	23.917
M26×1.5	24.50	24.676	24.376
M27×2.0	25.00	25.210	24.835
M27×1.5	25.50	25.676	25.376
M27×1.0	26.00	26.153	25.917
M28×2.0	26.00	26.210	25.835
M28×1.5	26.50	26.676	26.376
M28×1.0	27.00	27.153	26.917
M30×3.0	27.00	27.252	26.752
M30×2.0	28.00	28.210	27.835
M30×1.5	28.50	28.676	28.376
M30×1.0	29.00	29.153	28.917
M32×2.0	30.00	30.210	29.835
M32×1.5	30.50	30.676	30.376
M33×3.0	30.00	30.252	29.752
M33×2.0	31.00	31.210	30.835

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M33×1.5↵	31.50↵	31.376↵	31.376↵ ↵
M35×1.5↵	33.50↵	33.676↵	33.376↵ ↵
M36×3.0↵	33.00↵	33.252↵	32.752↵ ↵
M36×2.0↵	34.00↵	34.210↵	33.835↵ ↵
M36×1.5↵	34.50↵	34.676↵	34.376↵ ↵

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